

# AT-Series Reverse Osmosis Systems

**AT-Series Reverse Osmosis Systems** are designed for overall high performance, high recovery rates, minimal energy consumption and offer great savings with low maintenance and operation costs.

**AT-Series Reverse Osmosis Systems** feature a space saving expandable design, exceptional pre-filtration, quality components and allow for many options and upgrades to suit most applications.

**AT-Series Reverse Osmosis Systems** have been engineered for capacities ranging from 500 – 1000 gallons per day.



**AT-1000**  
**Reverse Osmosis System**  
Front

## Benefits

- Fully Equipped and Customizable
- Expandable and Lightweight Design
- Compact Space Saving Design
- Components Easily Accessible
- Pre-Plumbed, Wired and Assembled
- Factory Tested and Preserved
- Low Operation Costs
- Low Maintenance Costs
- Easy Maintenance and Servicing
- CE Compliant
- 1-Year Limited Warranty
- Made in the U.S.A.

Engineered Membrane Solutions

# FLEXEON AT-Series Reverse Osmosis Systems

## Standard Features

- Manual On and Off Control Switch
- White Powder Coated Aluminum Frame
- 5 Micron Sediment Pre-Filter
- 10 Micron Carbon Block Pre-Filter
- Double O-Ring Filter Housings
- Fluid-O-Tech™ Brass Rotary Vane High Pressure Pump
- ODP High Efficiency Carbonator Motor
- AXEON HF1 Low Energy Membranes
- AXEON PVC Membrane Housings
- Permeate Flow Meter
- Concentrate Flow Meter
- Feed Low Pressure Switch
- Feed Solenoid Valve with Manual Bypass
- 316 Stainless Steel Concentrate Valve
- 0-300 psi Pump Pressure Gauge
- 0-100 psi Pre-Filter Pressure Gauges
- John Guest® Push/Pull Fittings with Locking Safety Clips



**AT-1000  
Reverse Osmosis System**



## Options and Upgrades

- AXEON HF4 Extra Low Energy Membranes
- AXEON NF3 Nanofiltration Membranes
- AXEON NF4 Nanofiltration Membranes
- Stainless Steel Membrane Housings
- Concentrate Recycle Valve with Flow Meter
- HM Digital™ PS-100 TDS Controller
- HM Digital™ PS-200 Dual TDS Controller
- HM Digital™ PSC-150 TDS/Conductivity Controller
- Fluid-O-Tech™ Stainless Steel Rotary Vane Pump
- Minitrol Computer Controller
- Minitrol IF Computer Controller with Feed Flush
- S150 Computer Controller with Feed Flush
- High Pressure Tank Switch
- Chemical Pump Outlet
- Blending Valve
- Permeate Flush with Pressure Tank
- Permeate Flush with Atmospheric Tank
- Permeate Flush with Mechanical Float
- Permeate Sample Ports
- Single Wood Crate

# Reverse Osmosis System Packages

Models	AT-500 / AT-1000		
	STANDARD (S)	ADVANCED (A)	PREMIER (P)
<b>Frame</b>			
White Powder Coated Aluminum Frame	✓	✓	✓
<b>Controls</b>			
Manual On and Off Control Switch	✓		
Minitrol Computer Controller		✓	
Minitrol IF Computer Controller			✓
Pre-Treatment Lockout		✓	✓
Tank Level Input		✓	✓
LED Controller Display		✓	✓
Feed Solenoid Valve with Manual Bypass	✓	✓	✓
Concentrate Recycle Valve		✓	✓
Feed Low Pressure Switch 1.5-30 psi	✓	✓	✓
<b>Instrumentation</b>			
Permeate Flow Meter	✓	✓	✓
Concentrate Flow Meter	✓	✓	✓
Concentrate Recycle Flow Meter		✓	✓
316 Stainless Steel Concentrate Valve	✓	✓	✓
0-100 psi Pre-Filter In Pressure Gauge	✓	✓	✓
0-100 psi Pre-Filter Out Pressure Gauge	✓	✓	✓
0-300 psi Pump Pressure Gauge	✓	✓	✓
HM Digital™ PS-100 Permeate TDS Controller		✓	
HM Digital™ PS-202 Dual Permeate and Feed TDS Controller			✓
<b>Features</b>			
Feed Flush			✓
5 Micron Sediment Pre-Filter	✓	✓	✓
10 Micron Carbon Block Pre-Filter	✓	✓	✓
Double O-Ring Filter Housings	✓	✓	✓
AXEON HF1 Low Energy RO Membranes	✓		
AXEON HF4 Extra Low Energy RO Membranes		✓	✓
AXEON PVC Membrane Housings	✓	✓	✓
Fluid-O-Tech™ Brass Rotary Vane Pump	✓	✓	
Fluid-O-Tech™ Stainless Steel Rotary Vane Pump			✓
ODP Carbonator Motor	✓	✓	✓

**Note:** All 50Hz systems come standard with AXEON HF4 Extra Low Energy RO Membranes.

## Naming Matrix

- **A** = Frame Style
- **T** = Feed Water Type - Tap Water (T), Brackish Water (B), Sea Water (S)
- **XXXX** = Rated Production in Gallons Per Day Based on Standard Test Conditions
- **S, A, P** = System Package Identifiers

FLEXEON AT-Series	Standard (S)	Advanced (A)	Premier (P)
FLEXEON AT-500	AT-500S	AT-500A	AT-500P
FLEXEON AT-1000	AT-1000S	AT-1000A	AT-1000P

# FLEXEON AT-Series Reverse Osmosis Systems

## Specifications

Models	AT-500	AT-1000
<b>Design</b>		
Configuration	Single Pass	Single Pass
Feed Water Source ***	TDS <2000 ppm	TDS <2000 ppm
Standard Recovery Rate†	26%	41%
Recovery with Concentrate Recycle	Up to 75%	Up to 75%
<b>Rejection and Flow Rates</b>		
Nominal Salt Rejection %	98.5	98.5
Permeate Flow* gpm (lpm)	0.35 (1.32)	0.69 (2.61)
Minimum Feed Flow gpm (lpm)	1.35 (5.11)	1.69 (6.40)
Maximum Feed Flow gpm (lpm)	3.00 (11.36)	4.00 (15.14)
Minimum Concentrate Flow gpm (lpm)	1.00 (3.78)	1.00 (3.78)
<b>Connections</b>		
Feed inch	1 FNPT	1 FNPT
Permeate inch	3/8 Tube	3/8 Tube
Concentrate inch	3/8 Tube	3/8 Tube
<b>Membranes</b>		
Membrane(s) Per Vessel	1	1
Membrane Quantity	2	3
Membrane Size	2521	2521
<b>Vessels</b>		
Vessel Array	1:1	1:1:1
Vessel Quantity	2	3
<b>Pumps</b>		
Pump Type	Rotary Vane 401 Brass or 411 SS	Rotary Vane 601 Brass or 611 SS
Motor HP	1/3	1/2
RPM @ 60 (50 Hz)	1725 (1465)	1725 (1465)
<b>Electrical</b>		
Standard Voltage	110V, 60Hz, 1 PH, 6.6A	110V, 60Hz, 1 PH, 8.2A
Voltage Options	220V, 60Hz, 1 PH, 3.2A 220V, 50Hz, 1 PH, 3.7A	220V, 60Hz, 1 PH, 3.9A 220V, 50Hz, 1 PH, 4.1A
<b>Systems Dimensions **</b>		
L x W x H inch (cm)	14 x 20 x 27 (36 x 51 x 69)	14 x 20 x 27 (36 x 51 x 69)
Weight lb. (kg)	65 (29.5)	70 (31.75)

\* Product Flow rates and recovery are based on equipment test parameters.

\*\* Does not include operating space requirements.

\*\*\* Treatment ability of the RO system is dependent on feed water quality. Performance projections must be run for each installation.

## Operating Limits

Maximum Feed Temperature °F (°C)	85 (29.00)	Maximum Free Chlorine ppm	0
Minimum Feed Temperature °F (°C)	40 (4.44)	Maximum TDS ppm	<2000
Maximum Ambient Temperature °F (°C)	120 (48.89)	Maximum Hardness gpg††	0
Minimum Ambient Temperature °F (°C)	40 (4.44)	Maximum pH (Continuous)	11
Maximum Feed Pressure psi (bar)	85 (5.86)	Minimum pH (Continuous)	5
Minimum Feed Pressure psi (bar)	45 (3.10)	Maximum pH (Cleaning 30 Min.)	12
Maximum Operating Pressure psi (bar)	150 (10.34)	Minimum pH (Cleaning 30 Min.)	2
Maximum SDI Rating SDI	<3		
Maximum Turbidity NTU	1		

**Test Parameters:** 550 TDS Filtered (5 Micron), De-Chlorinated, Municipal Feed Water, 65 psi (4.50 bar) Feed Pressure, 150 psi (10.34 bar) Operating Pressure, 77 Degrees F (25 Degrees C), Recovery as stated, 7.0 pH. Data taken after 60 minutes of operation.

† Low temperatures and high feed water TDS levels will significantly affect systems production capabilities. Computer projections should be run for individual applications.

†† Scale prevention measures must be taken to prolong membrane life.

**AXEON**  
WATER TECHNOLOGIES

MKTF-146

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